

Date: Thursday, 14/09/2006 9:04:48 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : D350-636-013

Job Number : 28432

Estimate Number : 10804

P.O. Number : N/A

This Issue : 14/09/2006 S.O. No. : N/A

Prsht Rev. : NC

First Issue : 06/09/2006 Type : OVERHEAD

Previous Run : 28431

Written By : _____

Checked & Approved By : _____

Comment : _____

Part Number : D350636013

Drawing Number : RTN49

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 13/09/2006

Qty: 1 Um: Each

Additional Product

Job Number:



DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL 9-09-89			
PN	D350-636-013	CHG	CHG001
DESC	Skidtube Assembly	STC	SH99-7
LOT	B25696	STC	SR00646SE
MODEL	AS350/355	STC	
US PATENT 5,573,584 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

Seq. #: Machine Or Operation:

Description:

1.0 QC5

INSPECT WORK TO CURRENT STEP



See attached



Comment: INSPECT RTN 49

2.0 D350636013

Skidtube LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Skidtube LH

ORIGINAL B/N 25696

B

3.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

pick kit

4.0 D2741

Blade



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Blade

Batch: B 27965

✓

5.0 AN960JD816

1/2" washer, Alum



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

1/2" washer, Alum

M16956 ✓

LB 06/09/14

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Drawing Name: D350-636-013

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21083N8

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Nut 1100993 ✓

7.0

AN816A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Bolt 15760 ✓

LB 06/09/14

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

106/9/14 (1)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
USING NEW B/N chg001
NEW LABELS AND PAPERWORK REQUIRED

REV 0

106/9/14 (1)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

106/10/04 (1)

Job Completion



u 106/10/05

Date: Wednesday, 06/09/2006 1:22:26 PM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350-636-013
Job Number : 28432	
Estimate Number : 10804	
P.O. Number :	Part Number : D350636013
This Issue : 06/09/2006 S.O. No. :	Drawing Number : RTN499
Prsht Rev. : NC	Project Number :
First Issue : / / Type : OVERHEAD	Drawing Revision :
Previous Run : 28431	Material :
Written By :	Due Date : 13/09/2006 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP



Dec 09-07 ①



Comment: INSPECT RTN 499

2.0	D350636013	Skidtube LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Skidtube LH
ORIGINAL B/N 25696

3.0	HAND FINISHING 1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
CLEAN UP / TOUCH UP TUBE A/R
BUFF BLADE D2741 B / SMOOTH A/R

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
IDENTIFY NEW KIT WITH B/N'S

5.0	D2741	Blade
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Blade
Batch: _____

Date: Wednesday, 06/09/2006 1:22:27 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-636-013

Job Number: 28432

Part Number: D350636013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN960C816L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: _____

7.0	MS21083C8	NUT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Batch: _____

8.0	AN8C21A	BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: _____

9.0	NAS1515H8L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: _____

10.0	D34931	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: _____

11.0	D35321	spacer
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Comment: Qty.: 2.0000 (s)/Unit Total : 2.0000 (s)

batch: _____

12.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

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User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-636-013

Job Number: 28432

Part Number: D350636013

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
WITH NEW B/N - CHG 001
PAPERWORK REQ'D

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

